



iWELD® CNC INDUSTRIAL WORKSTATION WITH MOTIONFX®

1902 MFX Series



★ HIGHLIGHTS

- ✓ Powerful, State-Of-The-Art Design
- ✓ Excellent Pulse-To-Pulse Stability
- ✓ High Precision 3 Axis Coordinated Motion
- ✓ Manual & CNC Programming Modes
- ✓ 80 & 100 Watts / Peak Power: 11kW

★ All the Benefits of the 1902 Series Workstation

★ Various Microscope Options Available

★ MotionFX® CNC X/Y/Z Integrated System

- ✓ Manual, Semi, & Full Automatic Modes
- ✓ Teach-Mode Enabled
- ✓ Joystick with Fire Button Control Logic
- ✓ Programmable Touch Screen Display
- ✓ High Accuracy X/Y/Z Axis Speed Control
- ✓ Optional Rotary Device

★ Pulse Performance Profile® (P3) Shaping Technology

★ Integrated Windows PC with MotionFX™ Software

★ Full Size Automation Chamber



✓ Spot & Seam Welding Applications

✓ High Value Component Assembly

✓ Medical Device Components

✓ Aerospace & Electronics

✓ Micro & Mold Repair Welding

✓ General Purpose Welding Shops

✓ Ideal for a Wide Range of Complex Alloys



Pulse
Performance
Profile Technology®

Worldwide Safety Certification
FDA(CDRH), UL, CSA, CE, ETL



LASERSTAR
ACADEMY™

Our education courses are designed to provide you with a solid foundation of fundamental laser skill sets to immediately gain a revenue impact with your new laser device.


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Technical Specifications at www.LaserStar.net

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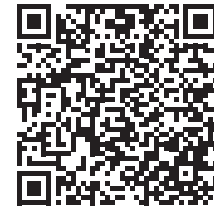
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Laser Source	Nd: YAG
Wavelength	1064 nm
Average Power	80 W / 100 W
Pulse Frequency	0.5 - 20 Hz
Beam Diameter	.05 - 2.00 mm
X-Y-Z Axis Travel	175mm x 100mm x 150mm
Max Load	16 kg (35 lbs.)
XY Resolution (µm)	12.5 microns
Accuracy (Linear Axis Only)	+/- (25 microns) per 25mm of travel
Speed (mm/sec)	15mm/sec
Software	CNC MotionFX® w/ Teach-Mode & Manual
Joystick	Direct Axis Control, Fire Button
Cooling Capacity	Internal Water-to-Air
 Pulse Performance Profile Technology®	Exclusive Integrated Software
Weight	Approx. 310 lbs./140KG
Pedestal Dimensions	37.5"L x 15.8"W x 44"H / 95cm x 40cm x 112cm
Supply Circuit	240 V, 50/60Hz, Single Phase
Laser Safety Compliance	FDA (CDRH), CSA, CE
Country of Origin	Designed, Engineered & Built in USA
Warranty Coverage	As Quoted

The integrated MotionFX® CNC X/Y/Z with Rotary System allows the user to benefit from pin-point laser welding accuracy with a highly accurate, multi-axis motion device. The 1902 MFX is designed to perform welding applications in Manual Mode, Semi-Manual Mode, or Full CNC Automation Mode. MotionFX® Software provides a variety of "programmable assist" features to ensure the best results possible.

Dual operator logic allows for system control via the Joystick and/or Multi-Purpose Touch Screen Display. Ideal for a wide range of applications including unique part welding & repair, small batches of parts, process & prototype development, fully automated CNC welding.



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FLORIDA (HQ)

2461 Orlando Central Parkway
Orlando, Florida 32809 USA
407-248-1142 Fax: 866-708-5274
Email: sales@laserstar.net



LASERSTARACADMEY.NET

RHODE ISLAND

100 Jefferson Boulevard, Suite 315
Warwick, Rhode Island 02888 USA
407-248-1142 Fax: 866-516-3043
Email: sales@laserstar.net



LASERSTAR.TV

CALIFORNIA

20 East Foothill Boulevard, Suite 128
Arcadia, California 91006 USA
407-248-1142 Fax: 866-347-0934
Email: sales@laserstar.net



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